

2147

HSSE DIN 376

UNC
ANSI/ASME
B1.1

Form.
C



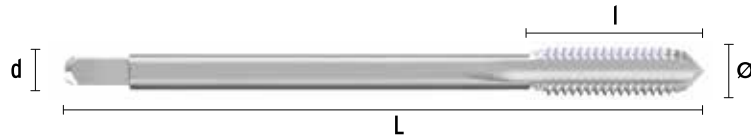
ToI.
2B

1,5XD

D

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 10-25	○ 10-15						○ 10-15			○ 10-20							

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø	P	L mm	l mm	∠ mm	d mm
1/4	20,00	80	18	3,40	4,5
7/16	14,00	100	22	6,20	8,0
9/16	12,00	110	30	9,00	11,0
5/8	11,00	110	30	9,00	12,0

Ø	P	L mm	l mm	∠ mm	d mm
3/4	10,00	125	35	11,00	14,0
7/8	9,00	140	36	14,50	18,0
1	8,00	160	38	16,00	20,0
1*1/4	7,00	180	45	18,00	22,0

*Hasta fin de existencias / Jusqu'à épuisement des stocks / Until end of stock